



Finest Quality, from *Union Special*  
SINCE 1881

**81200**

HEAVY DUTY CARPET SERGING  
MACHINES FOR CARPETS AND RUGS

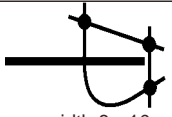
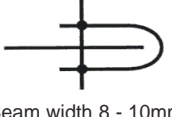



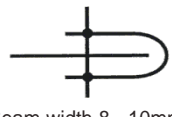
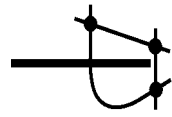


**U** *Union Special*  
Finest Quality Since 1881 INDUSTRIAL SEWING EQUIPMENT

The 81200's Robust construction and Rugged reliability, combined with the ease of operation, will provide years of smooth long lasting service. Machines are available in two and thread versions to serge a variety of styles and types of carpets, rugs and mats.

FEATURES: • COVERAGE - 8 to 10 mm wide seams • CAPACITY - up to 12mm

- Complete wrap with two thread and edge wrap with three thread machines
- Smooth operation and long life • No-slip feeding •

Machine Style	Application	Seam Specification/ Seam width
<b>81200C</b> Single needle, <b>three thread</b> carpet overedging machine, <b>Plain feed</b> Stitch length 8 to 16SPI (3.2 -1.6mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and rugs without rubber backing or rubber foam backing. Threads drawn to edge of material. Stitch/Seam type 505EFd-1	 Seam width 8 - 10mm
<b>81200CZ120</b> Single needle, <b>two thread</b> carpet overedging machine, <b>Plain feed</b> Stitch length 8 to 16SPI (3.2 -1.6mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and rugs without rubber backing or rubber foam backing. Thread drawn around the edge of material. Stitch/Seam type 502EFd-1	 Seam width 8 - 10mm
<b>81200AC</b> Single needle, <b>three thread</b> carpet overedging machine, <b>Top and bottom feed, with Tape Binding</b> Stitch length 4 to 9SPI (6 - 2.5mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and rugs with rubber backing or rubber foam backing. With top and bottom feed, material is fed uniformly, without stitch shortening or perforating backing. The binding tape is put around the carpet edge by a tape binder folder and covered by the overedge seam. Width of binding tape 19/32" (15mm) Depending on carpet material, overedging without binding is possible. Thread is drawn to the edge of the material. Stitch/Seam type 505EFd-1	 Seam width 8 - 10mm
<b>81200AF</b> Single needle, <b>two thread</b> carpet overedging machine, <b>Top and bottom feed, with Tape Binding</b> Stitch length 4 to 9SPI (6 - 2.5mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and rugs with rubber backing or rubber foam backing. With top and bottom feed, material is fed uniformly, without stitch shortening or perforating backing. The binding tape is put around the carpet edge by a tape binder folder and covered by the overedge seam. Width of binding tape 19/32" (15mm) Depending on carpet material, overedging without binding is possible. Thread is drawn around the edge of the material. Stitch/Seam type 502EFd-1	 Seam width 8 - 10mm
<b>81200AG</b> Single needle, <b>two thread</b> carpet overedging machine, <b>Plain feed, with Tape Binding</b> Stitch length 4 to 9SPI (6 - 2.5mm) Sewing capacity up to 1/4" (6.4mm)	For decorative overseaming on carpets and rugs without rubber backing or rubber foam backing. The binding tape is put around the carpet edge by a tape binder folder and covered by the overedge seam. Width of binding tape 19/32" (15mm) Threads drawn around the edge of material. Stitch/Seam type 502EFd-1	 Seam width 8 - 10mm
<b>81200CZ122</b> Single needle, <b>two thread</b> carpet overedging machine, <b>Plain feed</b> Stitch length 8 to 16SPI (3.2 -1.6mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and mats with inside and outside curves. Thread drawn around the edge of material. Stitch/Seam type 502EFd-1	 Seam width 8 - 10mm
<b>81200CZ124</b> Single needle, <b>three thread</b> carpet overedging machine, <b>Plain feed</b> Stitch length 8 to 16SPI (3.2 -1.6mm) Sewing capacity up to 1/2" (12mm)	For decorative overseaming on carpets and mats with inside and outside curves. Thread drawn to the edge of material. Stitch/Seam type 505EFd-1	 Seam width 8 - 10mm

81200CZ122 for sewing inside and outside curves



One Union Special Plaza, Huntley, IL 60142 USA  
Phone: 847-669-4500 Fax: 847-669-4239,  
E-mail: sales@unionspecial.com  
www.unionspecial.com

Union Special GmbH, Raiffeisenstrasse 3, D71696 Möglingen, Germany  
Phone: 49 (0) 7141/247-0 Fax: 49 (0) 7141/247-100,  
E-mail: sales@unionspecial.de  
www.unionspecial.de